



6. Set the **External Device Configuration** in the Navigation window under **Parameter | R08CPU | Module Parameter | Ethernet Port | Basic Settings**.
7. Specify the desired open settings. These depend on the chosen IP protocol, which may be TCP or UDP.

Ethernet Configuration Edit View Close with Discarding the Setting Close with Reflecting the Setting													
Detect Now													
No.	Model Name	Communication Method	Protocol	Fixed Buffer Send/Receive Setting	PLC			Sensor/Device				Existence Confirmation	
					IP Address	Port No.	MAC Address	Host Name	IP Address	Port No.	Subnet Mask		Default Gateway
	Host Station				10.10.114.33								
1	SLMP Connection Module	SLMP	UDP		10.10.114.33	4998							UDP
2	SLMP Connection Module	SLMP	TCP		10.10.114.33	4999							Do not confirm e

Write Network Parameters to PLC

After all of the network parameters have been specified, they must be written to the PLC. Select **Online | Write To PLC...** to specify the network parameters.